

# MC760

## COMMERCIAL HORIZONTAL CLADDING

### DETAIL LIST

00 / 23	COVER SHEET
01 / 23	PARAPET AND BALUSTRADE CAPPING
02 / 23	SOFFIT
03 / 23	FLUSH WINDOW HEAD
04 / 23	FLUSH WINDOW SILL
05 / 23	FLUSH WINDOW JAMB
06 / 23	RECESSED WINDOW HEAD
07 / 23	RECESSED WINDOW SILL
08 / 23	RECESSED WINDOW JAMB
09 / 23	BUTT WINDOW HEAD
10 / 23	BUTT WINDOW SILL
11 / 23	BUTT WINDOW JAMB
12 / 23	METERBOX HEAD
13 / 23	METERBOX SILL
14 / 23	METERBOX JAMB
15 / 23	INTERNAL CORNER
16 / 23	EXTERNAL CORNER
17 / 23	INTERNAL CORNER BOX TYPE
18 / 23	EXTERNAL CORNER BOX TYPE
19 / 23	SOAKER FLASHING
20 / 23	VERTICAL BUTT JOINT
21 / 23	BOTTOM OF CLADDING (FLUSH)
22 / 23	BOTTOM OF CLADDING (RECESSED)
23 / 23	3D WINDOW FLASHINGS

CHMC760

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**Metalcraft**  
Roofing

BUILDING PAPER TO PROVIDE SEPARATION OF METAL CAPPING AND CLADDING WITH TIMBER SHOWN DASHED

PRE-FINISHED PARAPET CAP FLASHING NO FIXINGS ON TOP OF FLASHING

CONTINUOUS H3.1 TIMBER PACKING

MIN 5.00°

25mm CLEARANCE

25mm CLEARANCE

10mm GAP

10mm GAP

5mm GAP

5mm GAP

PRE-FINISHED POP RIVET BEDDED IN SILICONE OR PRE-FINISHED 8g WAFER-TEK SCREW

PRE-FINISHED SELF DRILLING / TAPPING SCREW WITH RUBBER WASHER

METALCRAFT MSS PURLIN BY ENGINEER

METALCRAFT MC760 HORIZONTAL WALL CLADDING

BUILDING PAPER TO PROVIDE SEPARATION OF FLASHING AND CLADDING WITH TIMBER SHOWN DASHED

20mm CAVITY

BUILDING PAPER SHOWN DASHED

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PARAPET AND BALUSTRADE CAPPING  
COMMERCIAL HORIZONTAL CLADDING

MC760

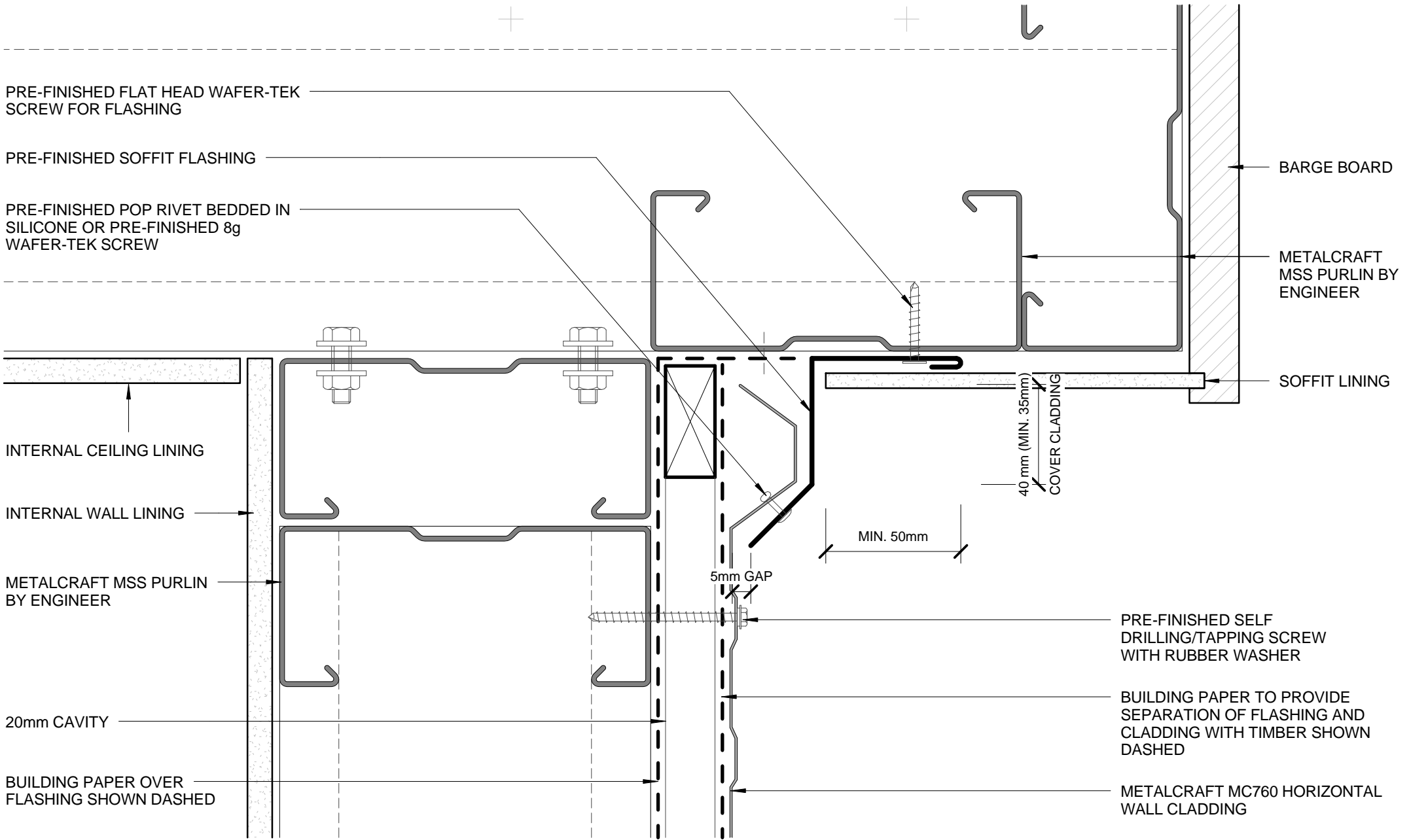
Reference CHMC760

Date 2014

Scale 1 : 2

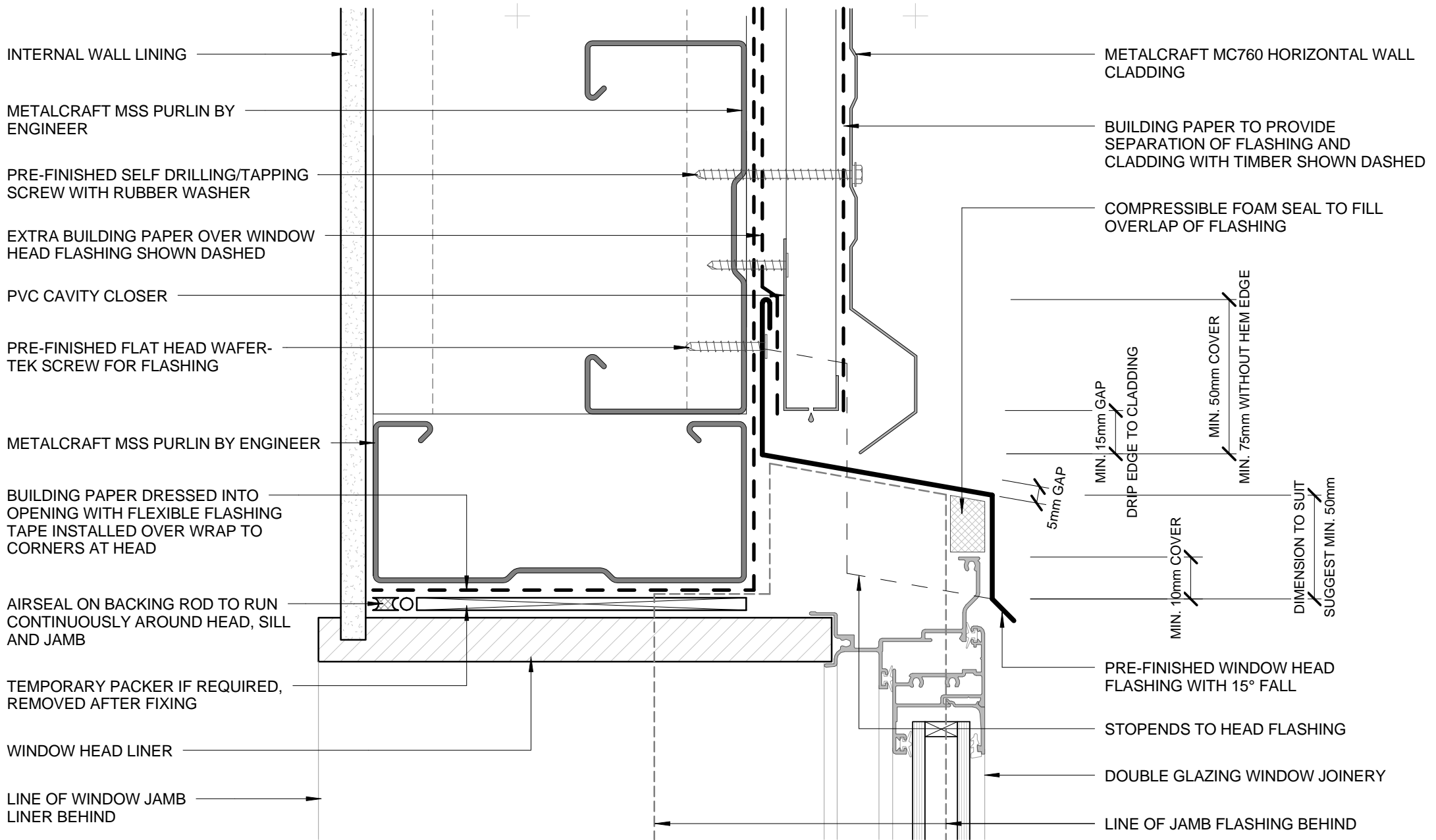
Sheet 01 / 23





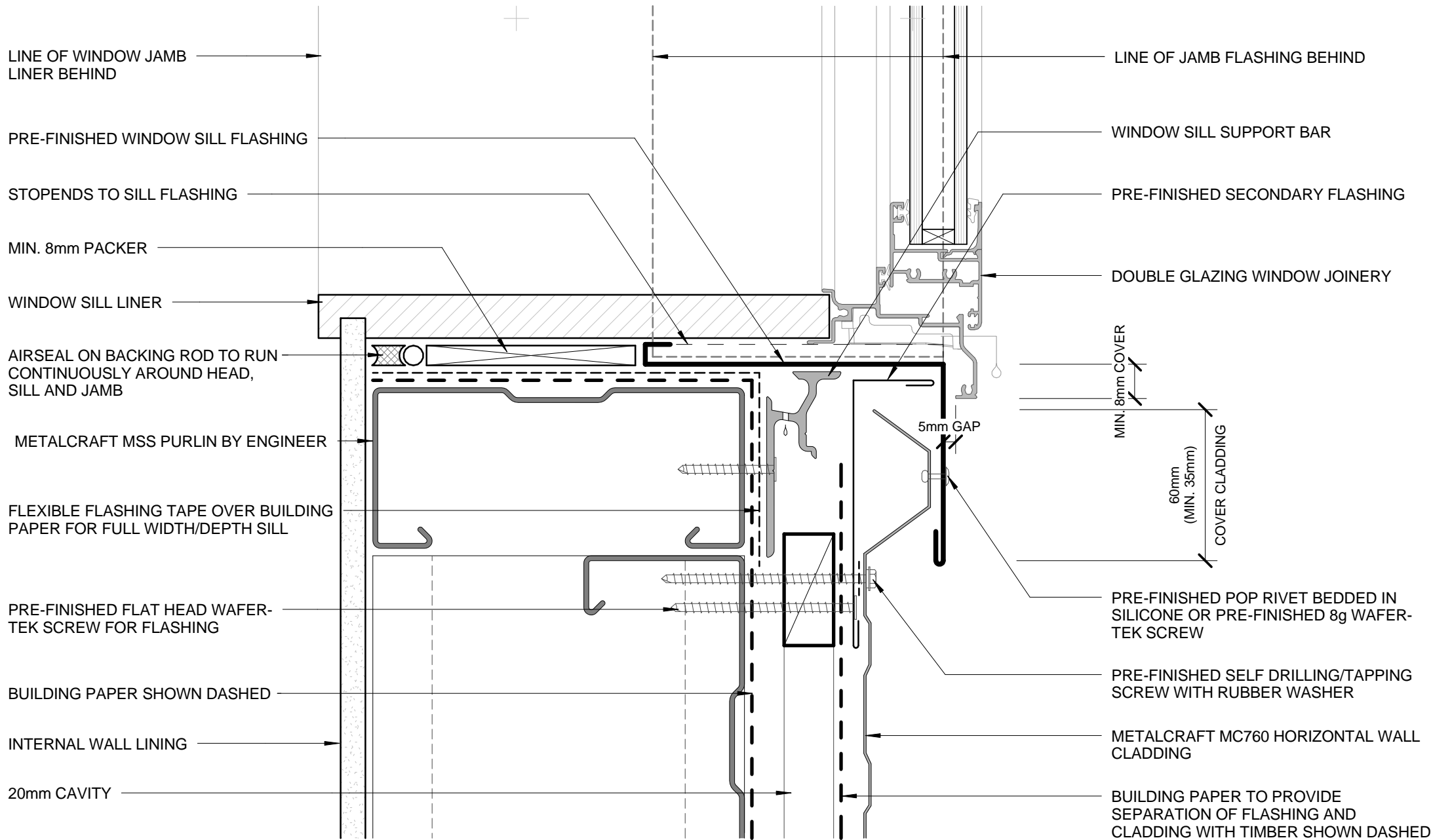
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**FLUSH WINDOW SILL**  
**COMMERCIAL HORIZONTAL CLADDING**

**MC760**

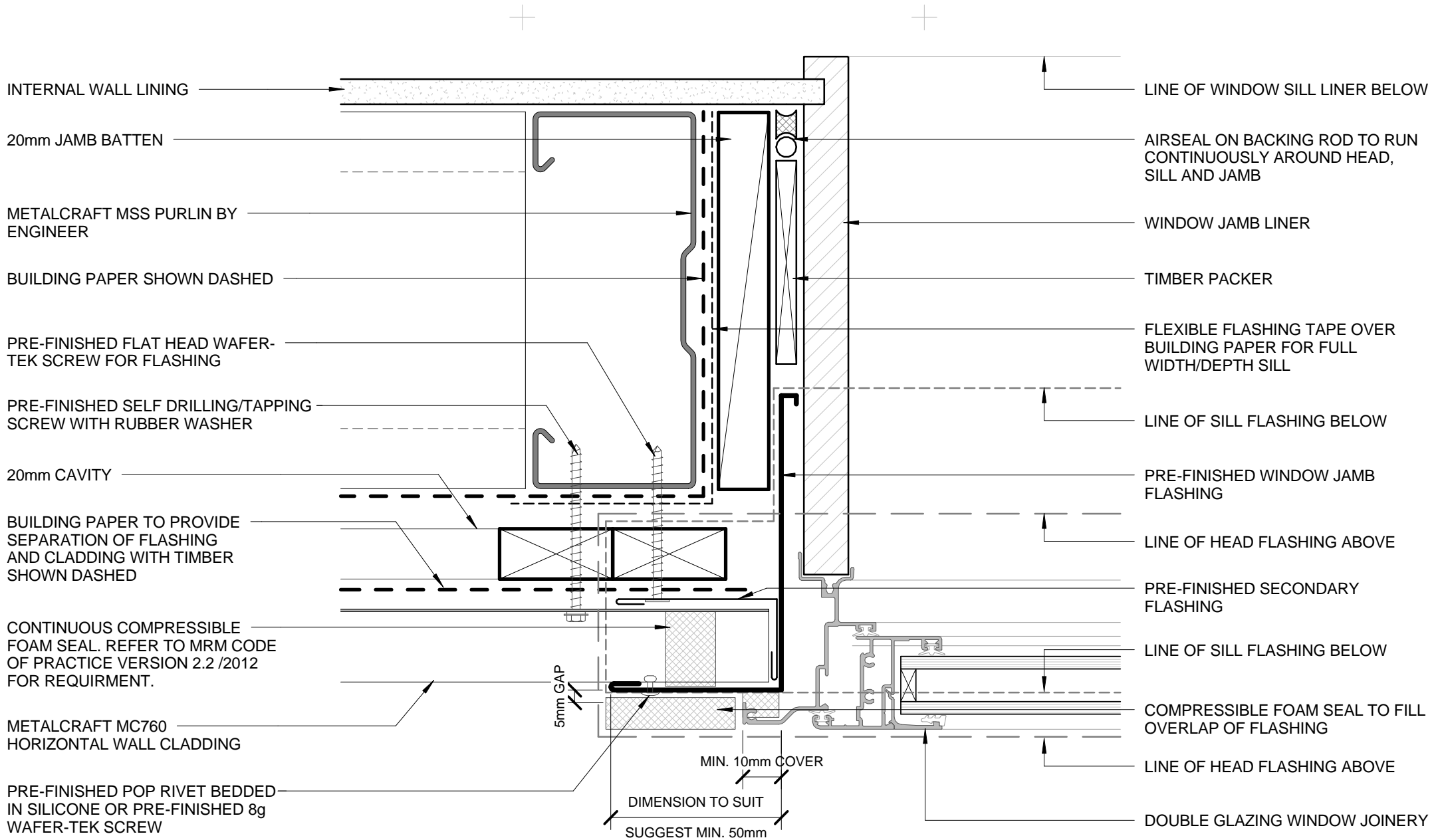
Reference CHMC760

Date 2014

Scale 1 : 2

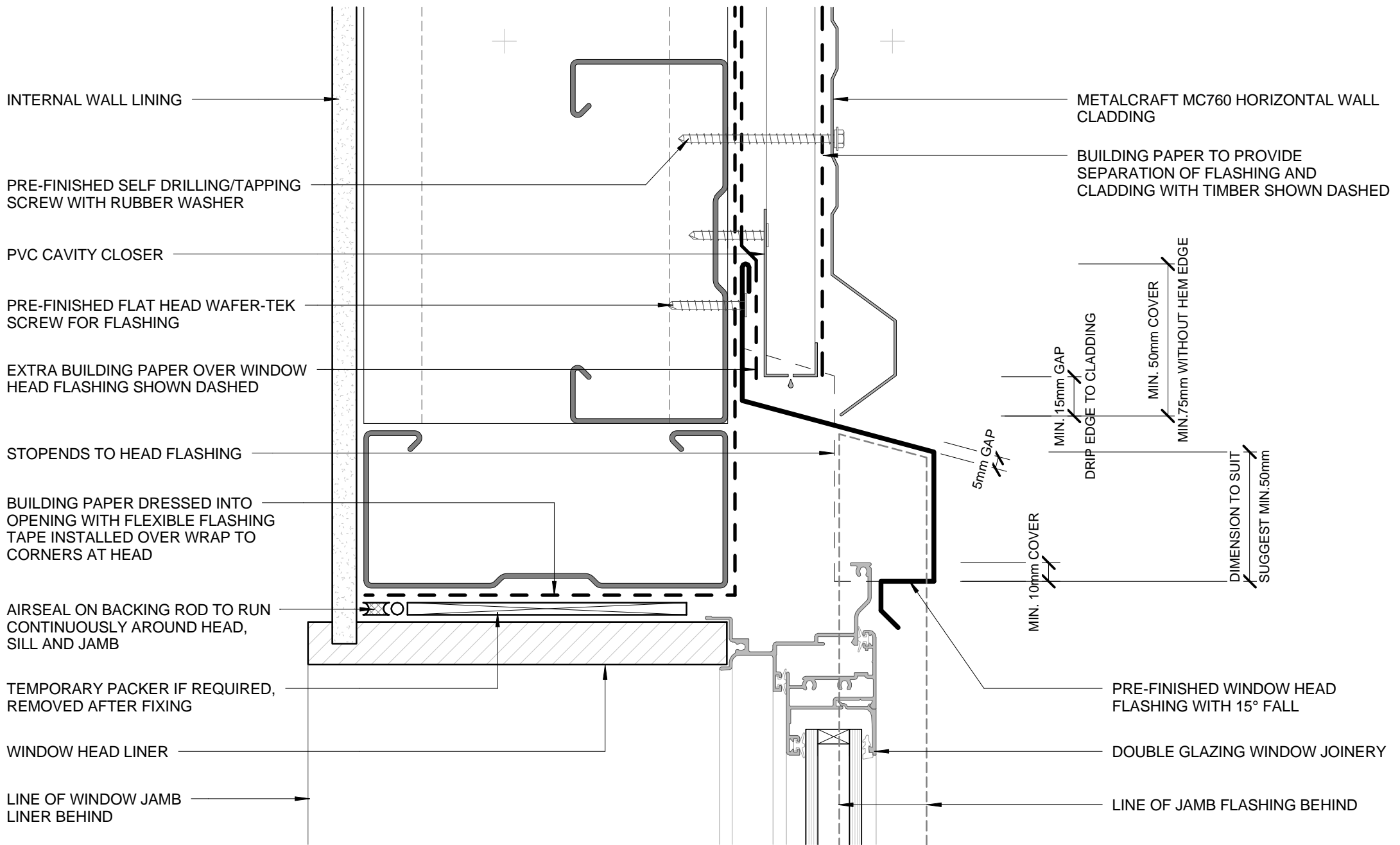
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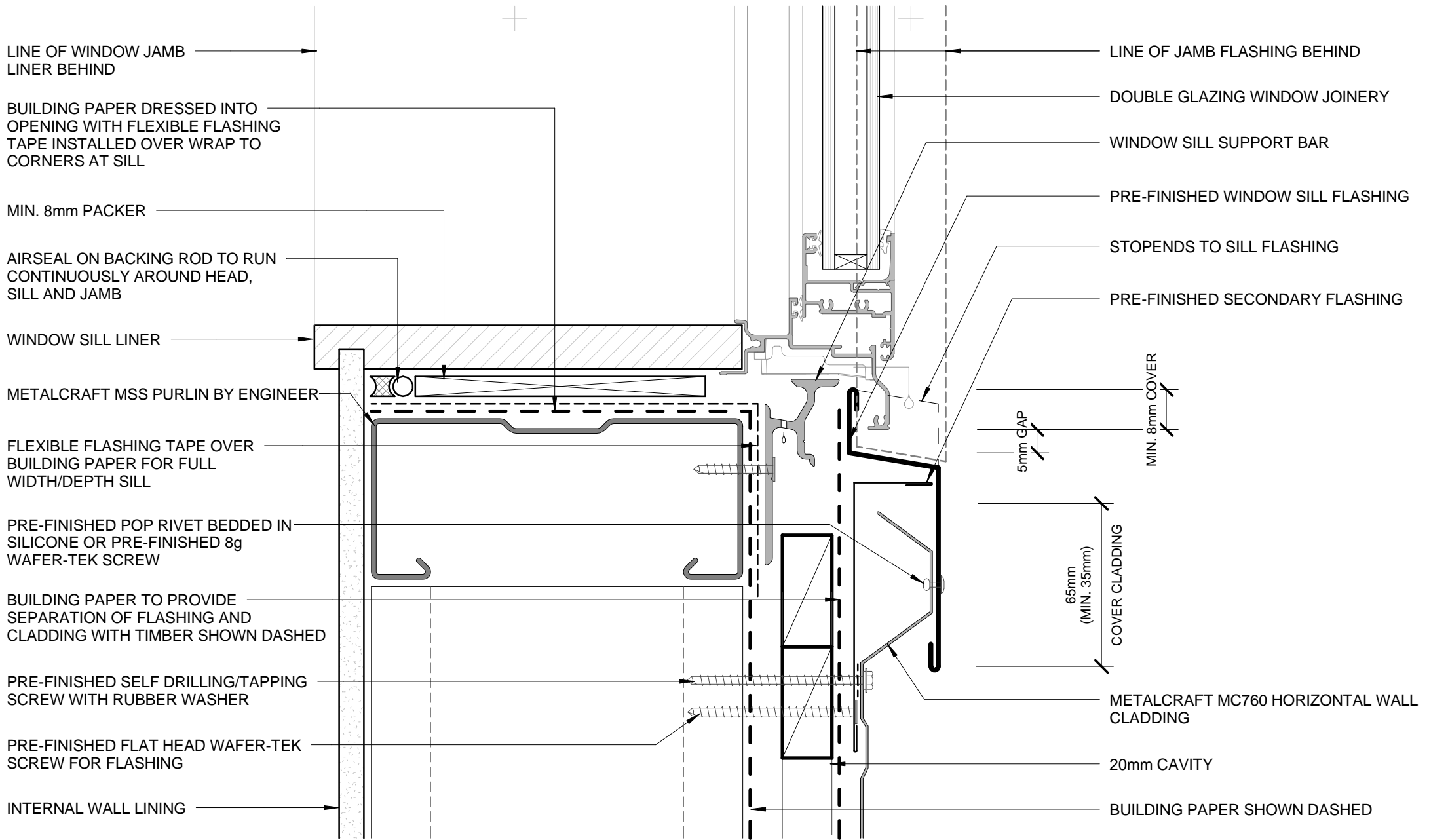
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## RECESSED WINDOW SILL COMMERCIAL HORIZONTAL CLADDING

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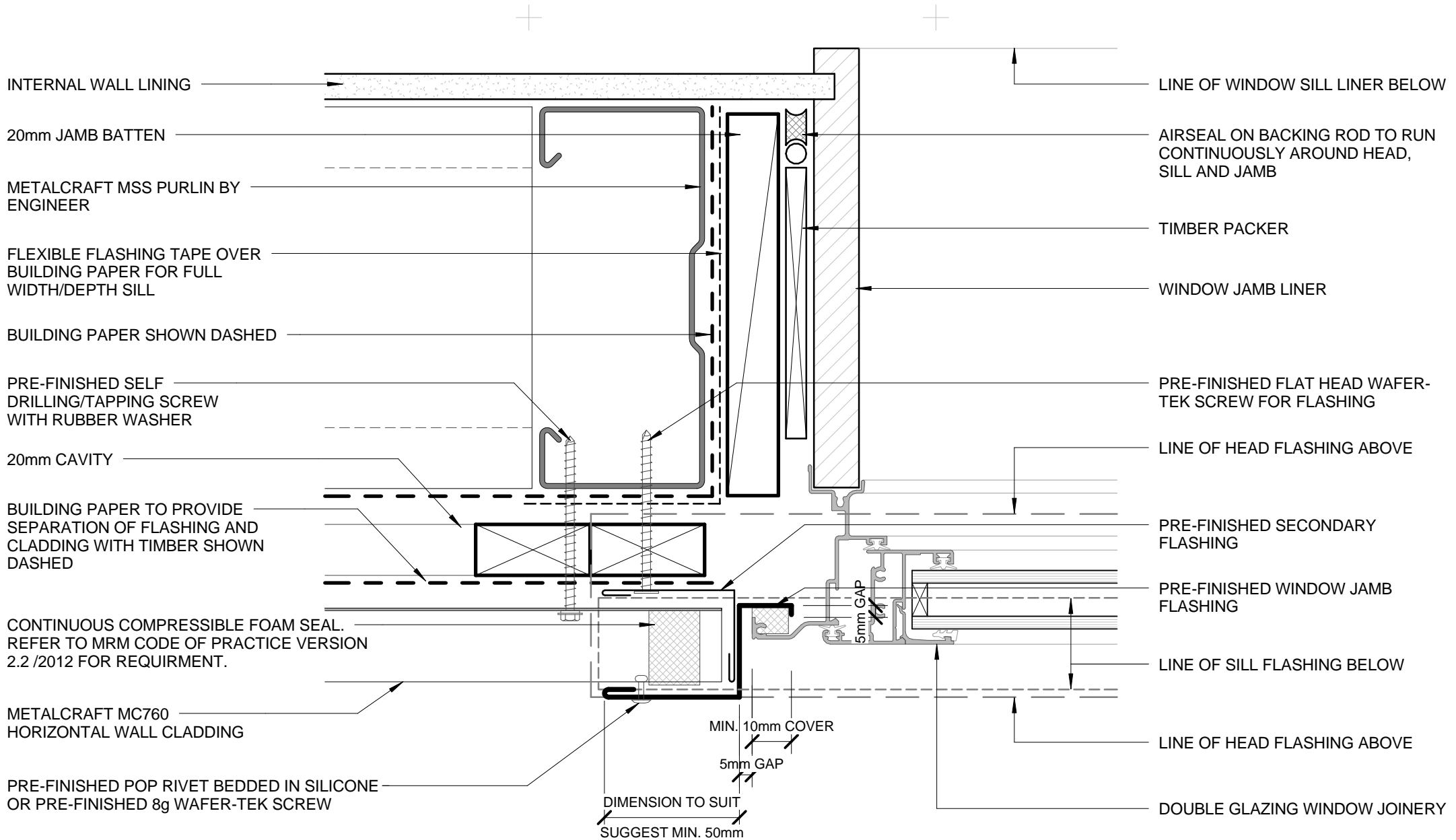
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Date 2014

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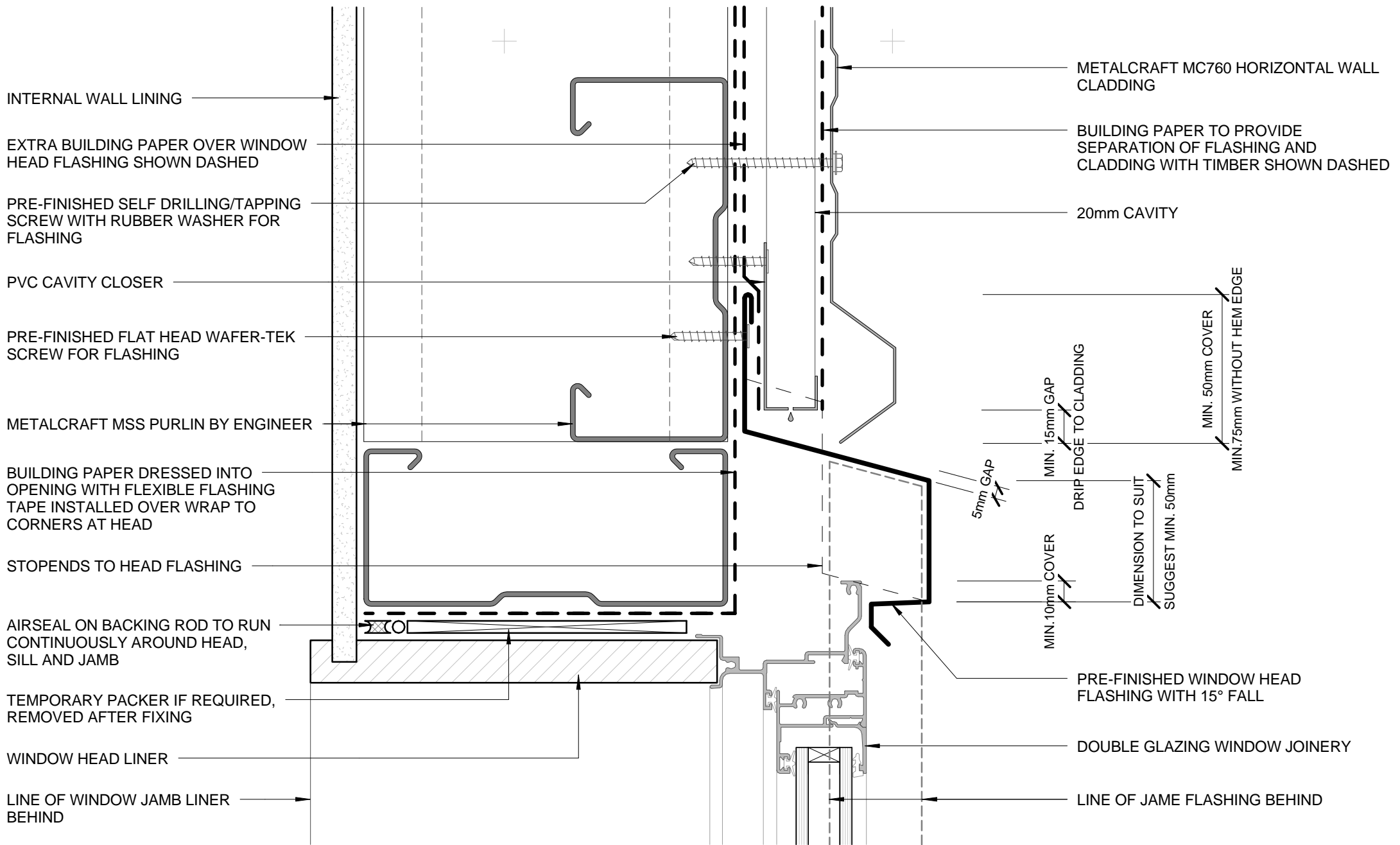
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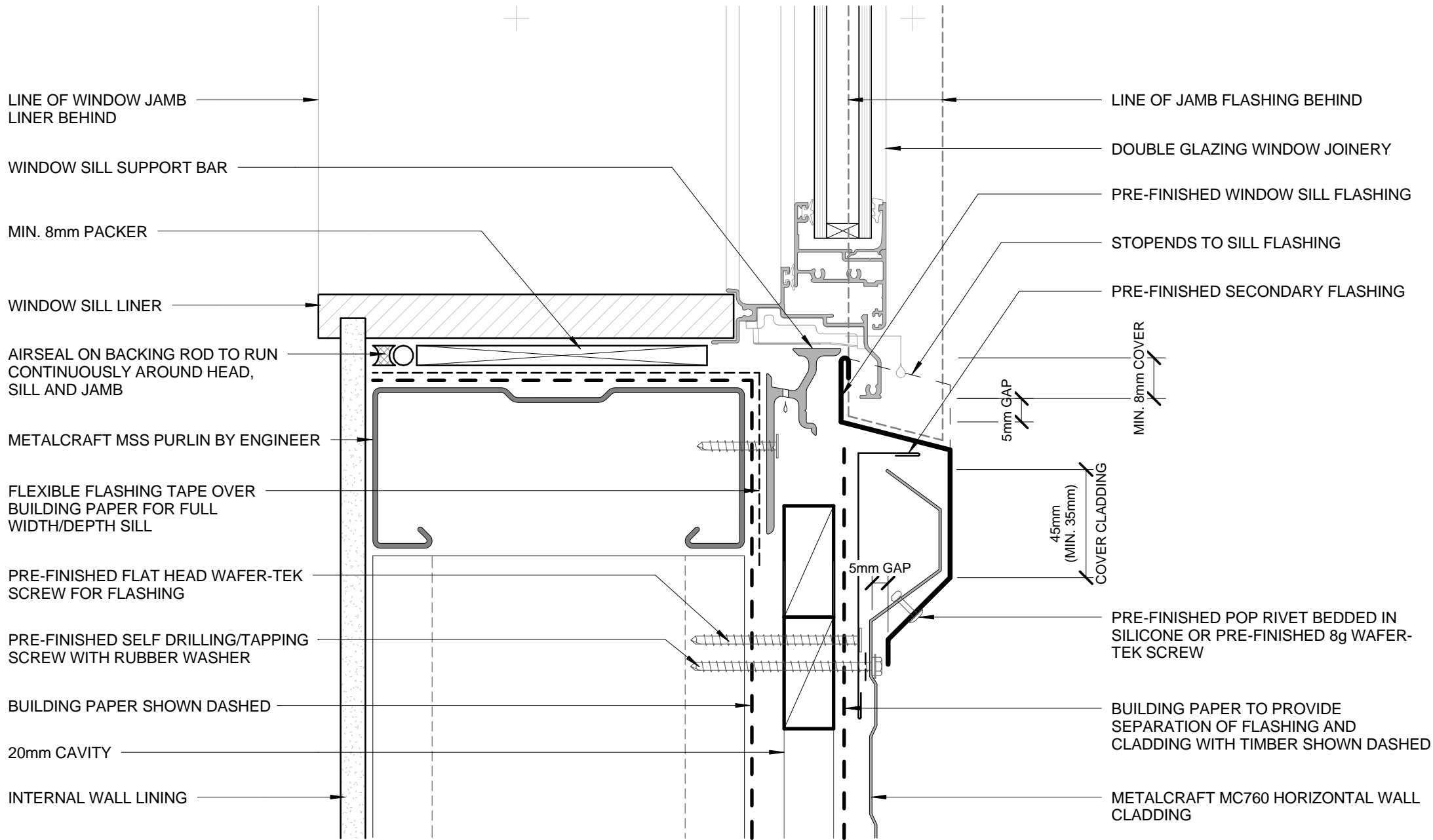
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LINE OF WINDOW JAMB LINER BEHIND

WINDOW SILL SUPPORT BAR

MIN. 8mm PACKER

WINDOW SILL LINER

AIRSEAL ON BACKING ROD TO RUN CONTINUOUSLY AROUND HEAD, SILL AND JAMB

METALCRAFT MSS PURLIN BY ENGINEER

FLEXIBLE FLASHING TAPE OVER BUILDING PAPER FOR FULL WIDTH/DEPTH SILL

PRE-FINISHED FLAT HEAD WAFER-TEK SCREW FOR FLASHING

PRE-FINISHED SELF DRILLING/TAPPING SCREW WITH RUBBER WASHER

BUILDING PAPER SHOWN DASHED

20mm CAVITY

INTERNAL WALL LINING

LINE OF JAMB FLASHING BEHIND

DOUBLE GLAZING WINDOW JOINERY

PRE-FINISHED WINDOW SILL FLASHING

STOPENDS TO SILL FLASHING

PRE-FINISHED SECONDARY FLASHING

MIN. 8mm COVER

5mm GAP

45mm (MIN. 35mm) COVER CLADDING

5mm GAP

PRE-FINISHED POP RIVET BEDDED IN SILICONE OR PRE-FINISHED 8g WAFER-TEK SCREW

BUILDING PAPER TO PROVIDE SEPARATION OF FLASHING AND CLADDING WITH TIMBER SHOWN DASHED

METALCRAFT MC760 HORIZONTAL WALL CLADDING

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**BUTT WINDOW SILL**

**COMMERCIAL HORIZONTAL CLADDING**

**MC760**

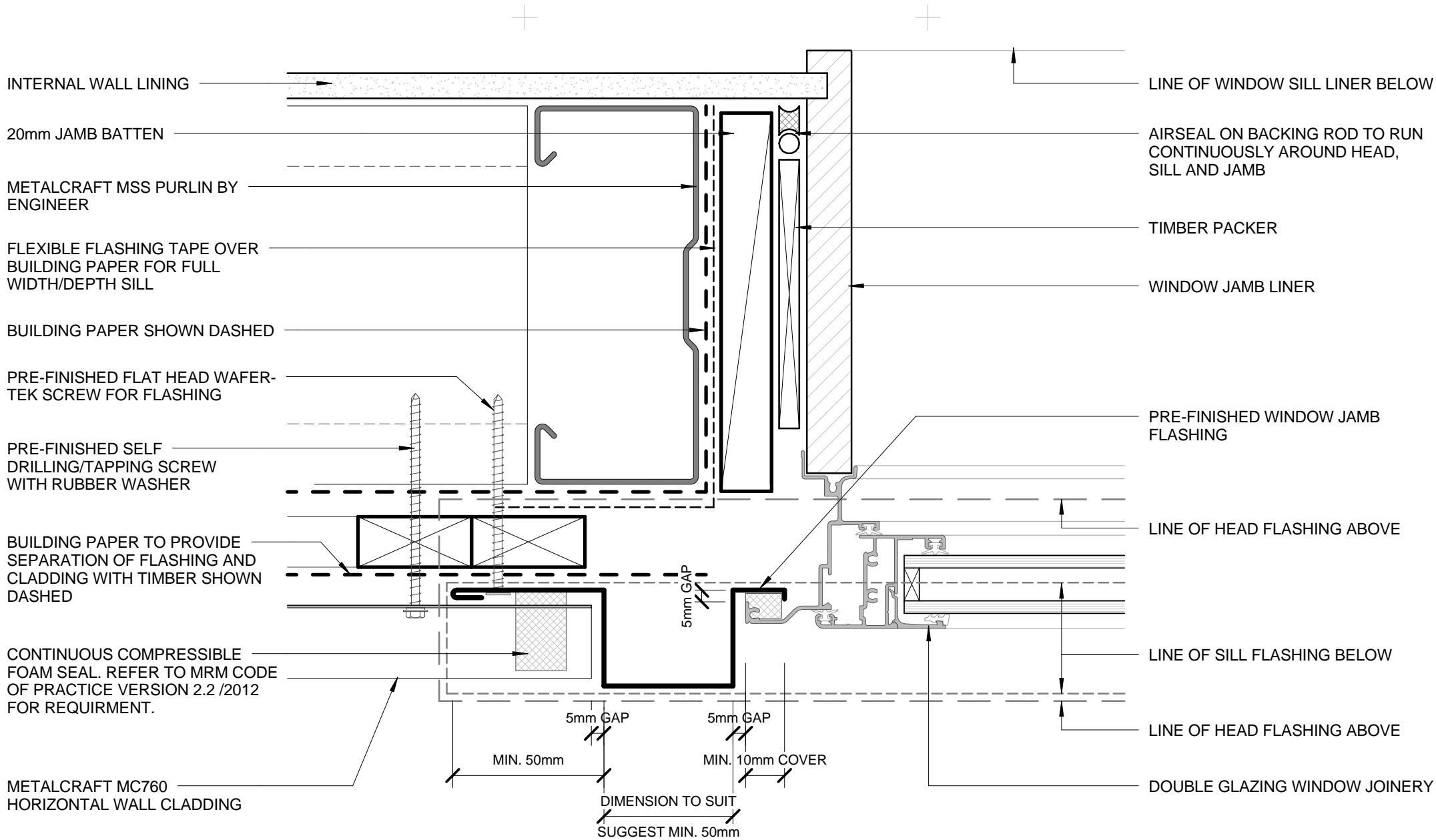
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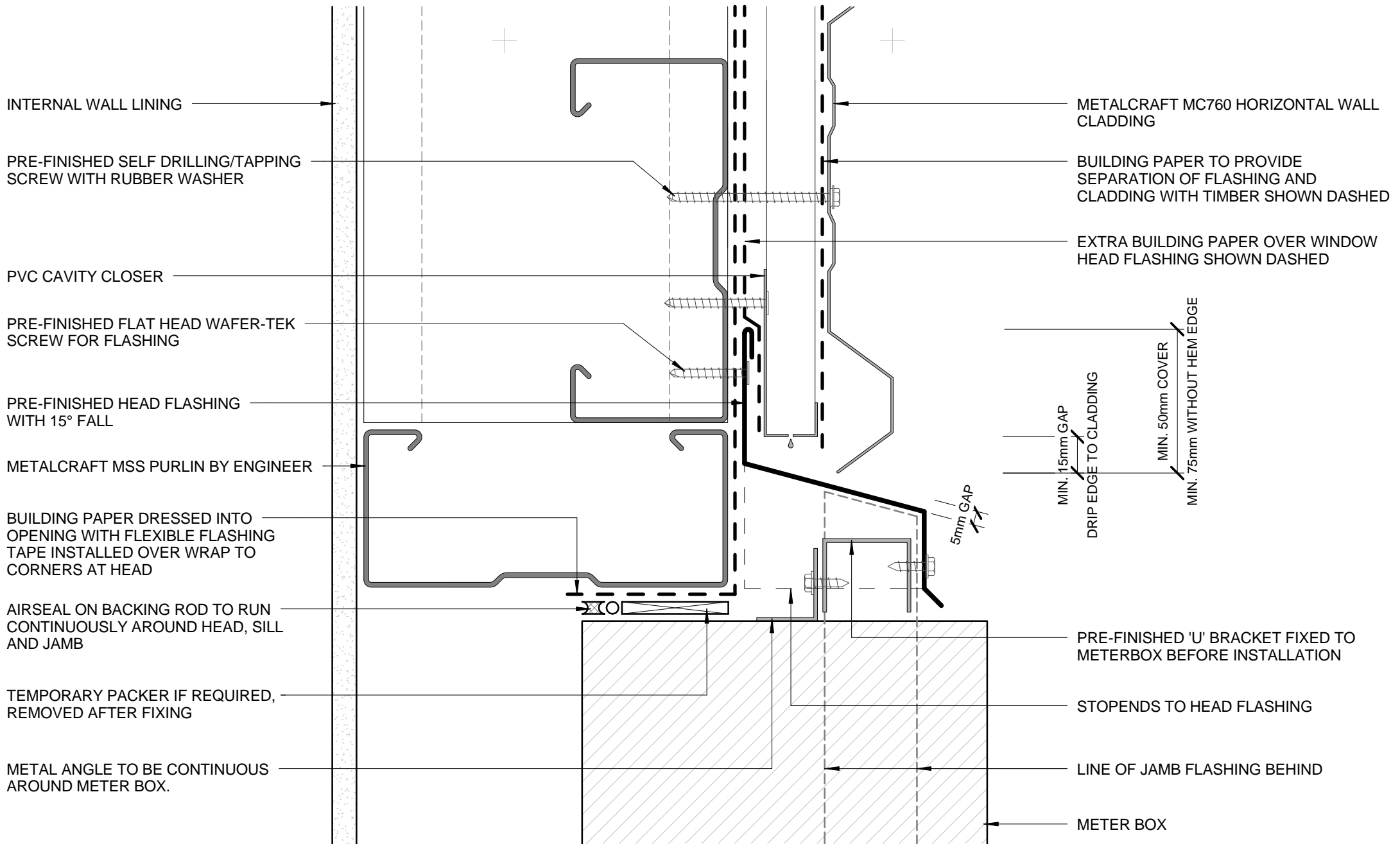
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Date 2014

**BUTT WINDOW JAMB**  
**COMMERCIAL HORIZONTAL CLADDING**

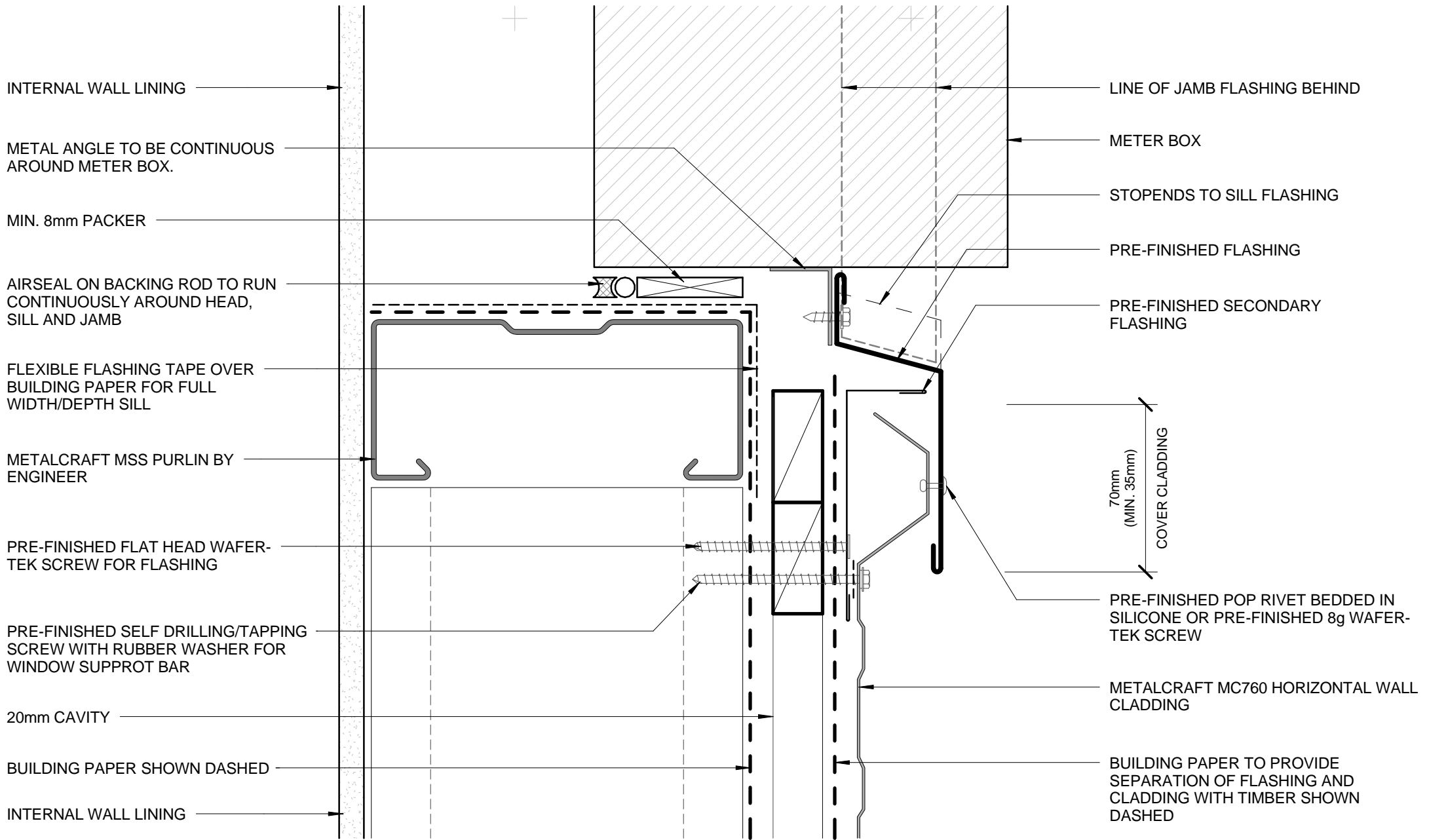
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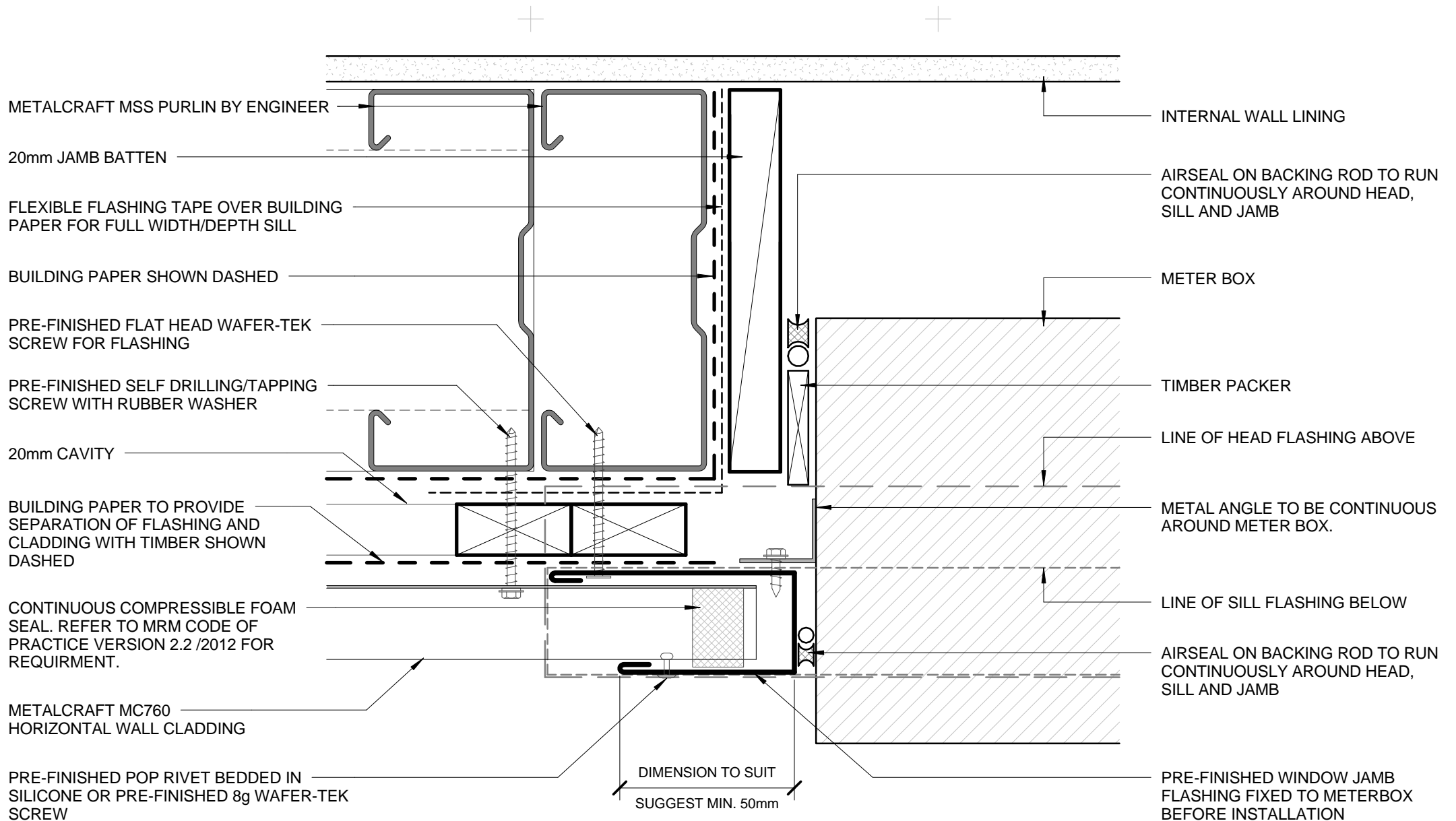
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## METERBOX JAMB

COMMERCIAL HORIZONTAL CLADDING

MC760

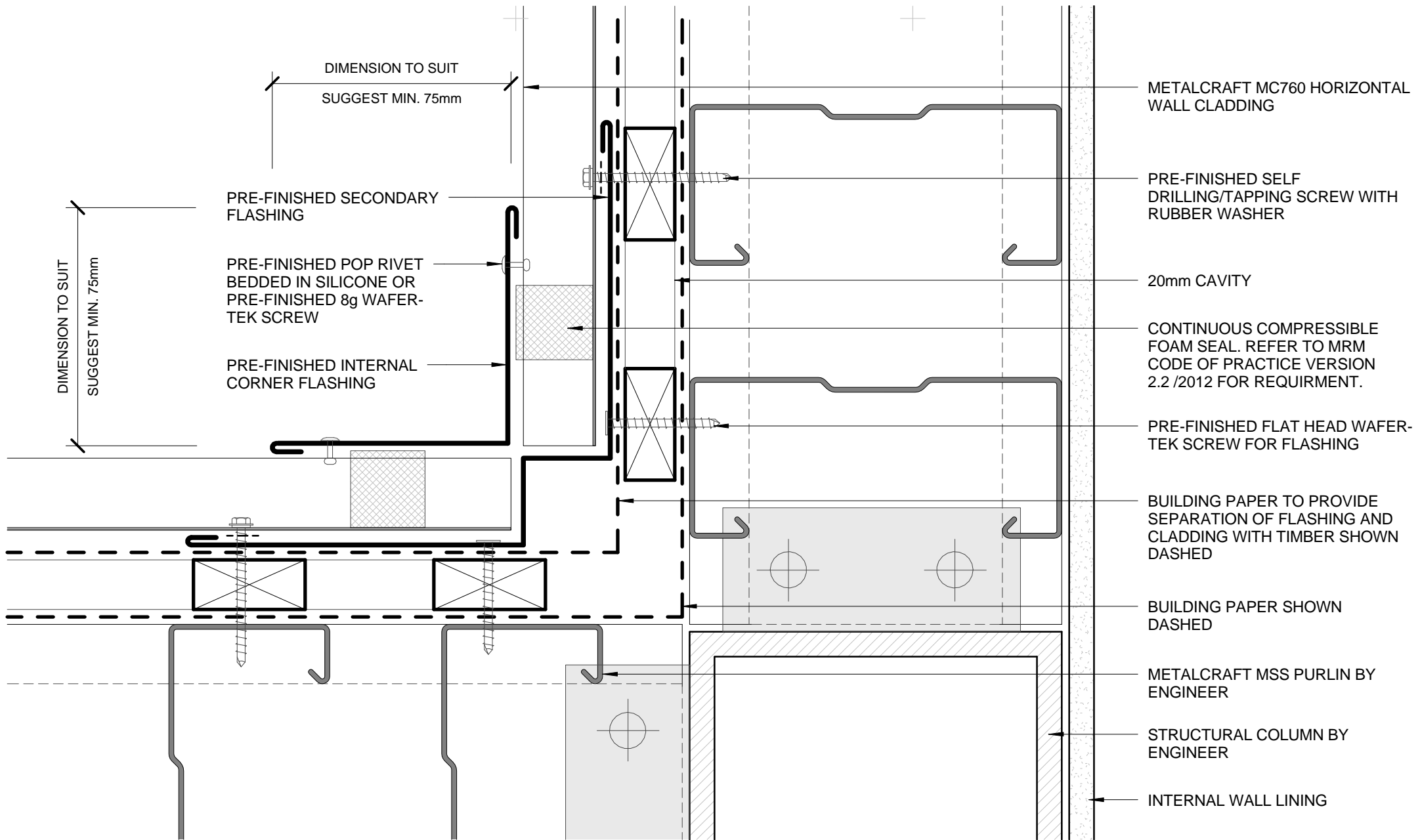
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## INTERNAL CORNER COMMERCIAL HORIZONTAL CLADDING

MC760

Reference CHMC760

Date 2014

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METALCRAFT MC760  
HORIZONTAL WALL CLADDING

CONTINUOUS COMPRESSIBLE  
FOAM SEAL. REFER TO MRM CODE  
OF PRACTICE VERSION 2.2 /2012  
FOR REQUIRMENT.

BUILDING PAPER SHOWN DASHED

PRE-FINISHED FLAT HEAD WAFER-  
TEK SCREW FOR FLASHING

METALCRAFT MSS PURLIN BY  
ENGINEER

PRE-FINISHED SELF DRILLING/TAPPING  
SCREW WITH RUBBER WASHER

STRUCTURAL COLUMN BY  
ENGINEER

DIMENSION TO SUIT  
SUGGEST MIN. 75mm

PRE-FINISHED POP RIVET  
BEDDED IN SILICONE OR  
PRE-FINISHED 8g WAFER-  
TEK SCREW

PRE-FINISHED EXTERNAL  
CORNER FLASHING

DIMENSION TO SUIT  
SUGGEST MIN. 75mm

PRE-FINISHED SECONDARY FLASHING

BUILDING PAPER TO PROVIDE  
SEPARATION OF FLASHING AND  
CLADDING WITH TIMBER SHOWN  
DASHED

20mm CAVITY

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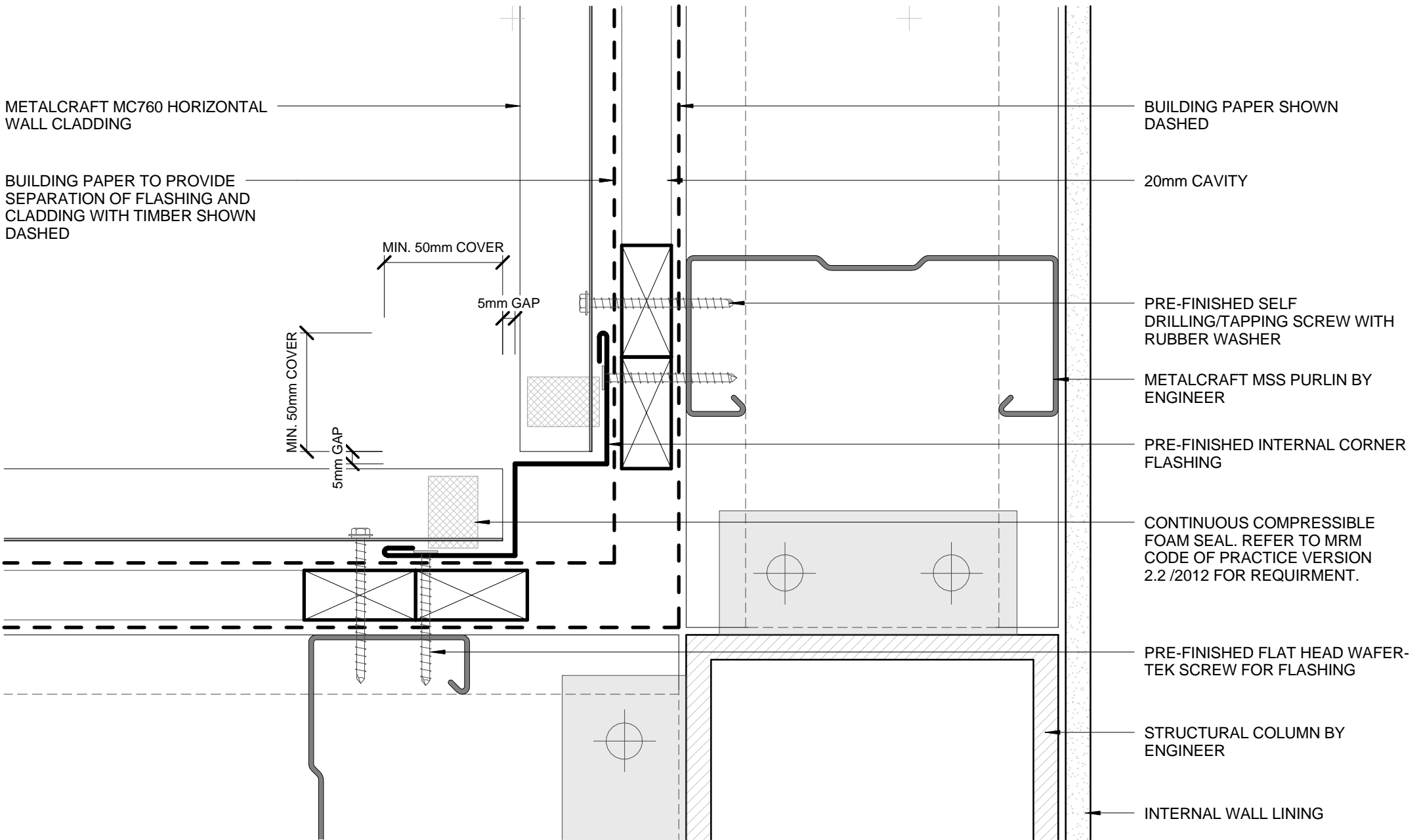
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EXTERNAL CORNER  
COMMERCIAL HORIZONTAL CLADDING

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**INTERNAL CORNER BOX TYPE**  
**COMMERCIAL HORIZONTAL CLADDING**

MC760

Reference CHMC760

Date 2014

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METALCRAFT MC760 HORIZONTAL  
WALL CLADDING

CONTINUOUS COMPRESSIBLE  
FOAM SEAL. REFER TO MRM  
CODE OF PRACTICE VERSION 2.2  
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PRE-FINISHED FLAT HEAD  
WAFER-TEK SCREW FOR  
FLASHING

METALCRAFT MSS PURLIN BY  
ENGINEER

STRUCTURAL COLUMN  
BY ENGINEER

MIN. 50mm COVER

5mm GAP

5mm GAP

MIN. 50mm COVER

PRE-FINISHED SELF  
DRILLING/TAPPING SCREW  
WITH RUBBER WASHER

BUILDING PAPER TO PROVIDE  
SEPARATION OF FLASHING AND  
CLADDING WITH TIMBER  
SHOWN DASHED

20mm CAVITY

BUILDING PAPER SHOWN  
DASHED

PRE-FINISHED EXTERNAL  
CORNER FLASHING

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EXTERNAL CORNER BOX TYPE  
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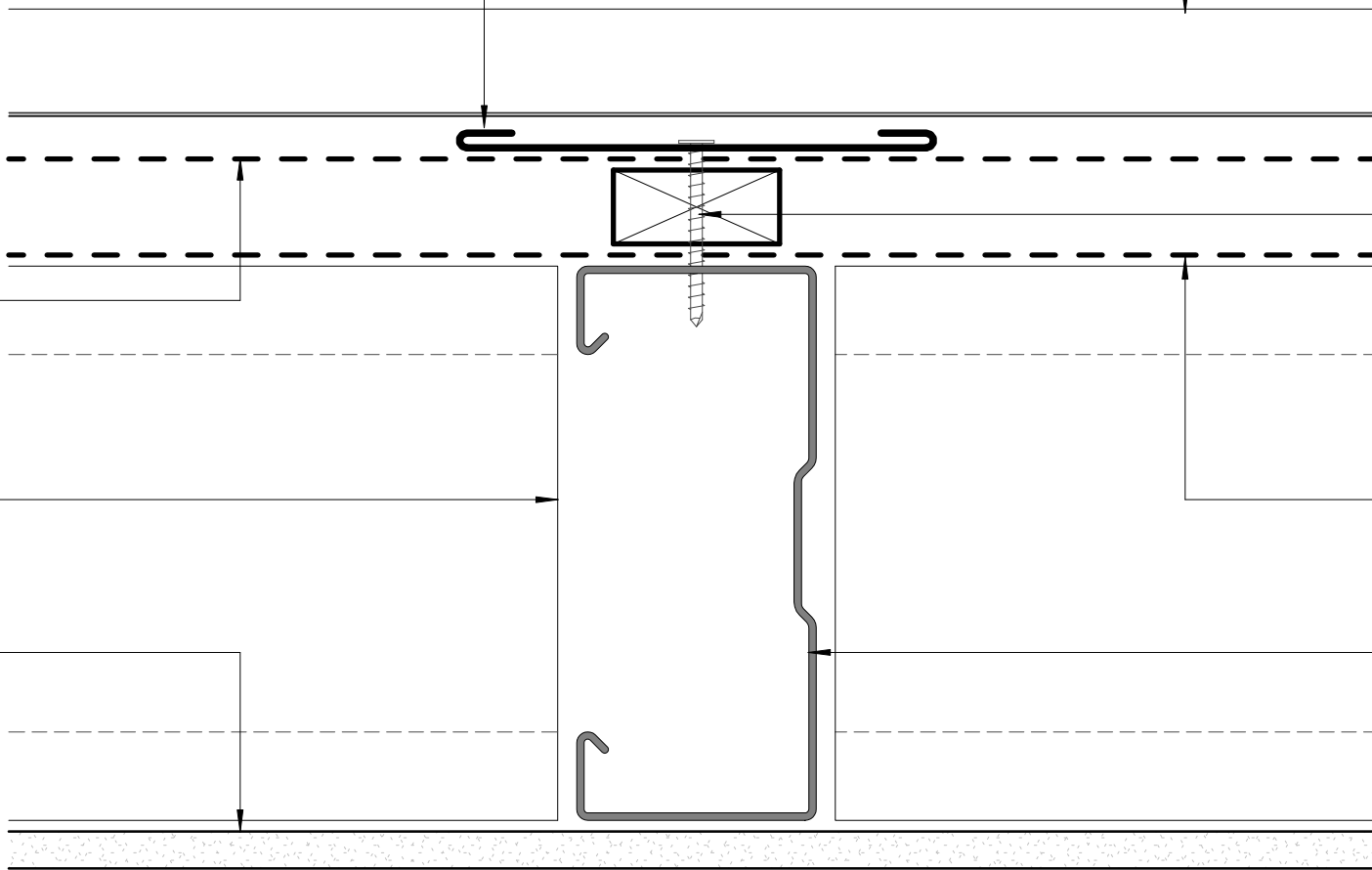
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PRE-FINISHED SOAKER FLASHING BELOW WINDOW JAMBS

SOAKER FLASHING ONLY REQUIRED TO LINE UP WITH WINDOW JAMB ABOVE. REFER TO MRM CODE OF PRACTICE VERSION 2.2 /2012 FOR REQUIRMENT.

METALCRAFT MC760 HORIZONTAL WALL CLADDING



BUILDING PAPER TO PROVIDE SEPARATION OF FLASHING AND CLADDING WITH TIMBER SHOWN DASHED

PRE-FINISHED FLAT HEAD WAFER-TEK SCREW FOR FLASHING

METALCRAFT MSS PURLIN BY ENGINEER

BUILDING PAPER SHOWN DASHED

INTERNAL WALL LINING

METALCRAFT MSS PURLIN BY ENGINEER

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### SOAKER FLASHING

#### COMMERCIAL HORIZONTAL CLADDING

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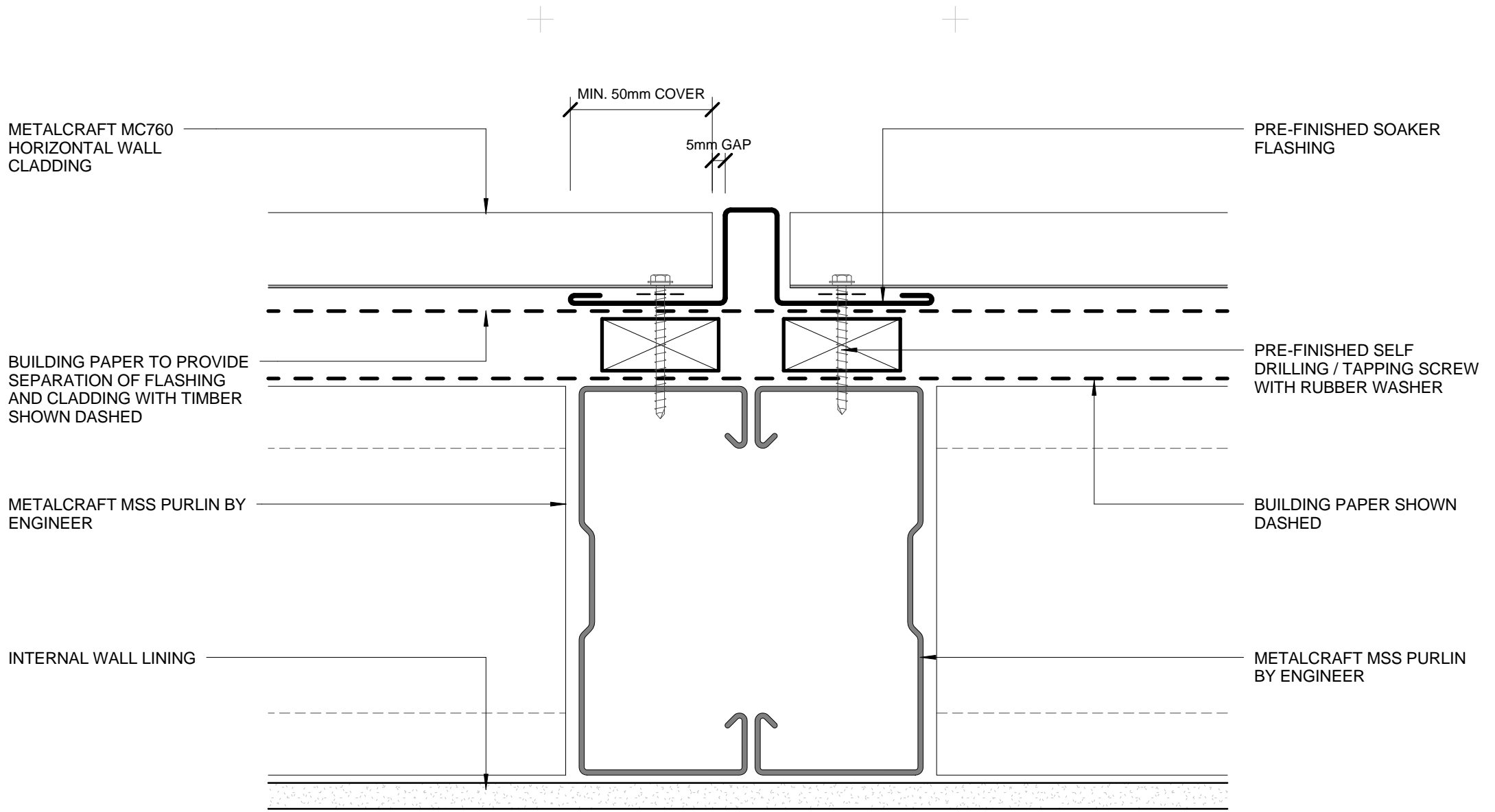
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METALCRAFT MC760  
HORIZONTAL WALL  
CLADDING

MIN. 50mm COVER  
5mm GAP

PRE-FINISHED SOAKER  
FLASHING

BUILDING PAPER TO PROVIDE  
SEPARATION OF FLASHING  
AND CLADDING WITH TIMBER  
SHOWN DASHED

PRE-FINISHED SELF  
DRILLING / TAPPING SCREW  
WITH RUBBER WASHER

METALCRAFT MSS PURLIN BY  
ENGINEER

BUILDING PAPER SHOWN  
DASHED

INTERNAL WALL LINING

METALCRAFT MSS PURLIN  
BY ENGINEER

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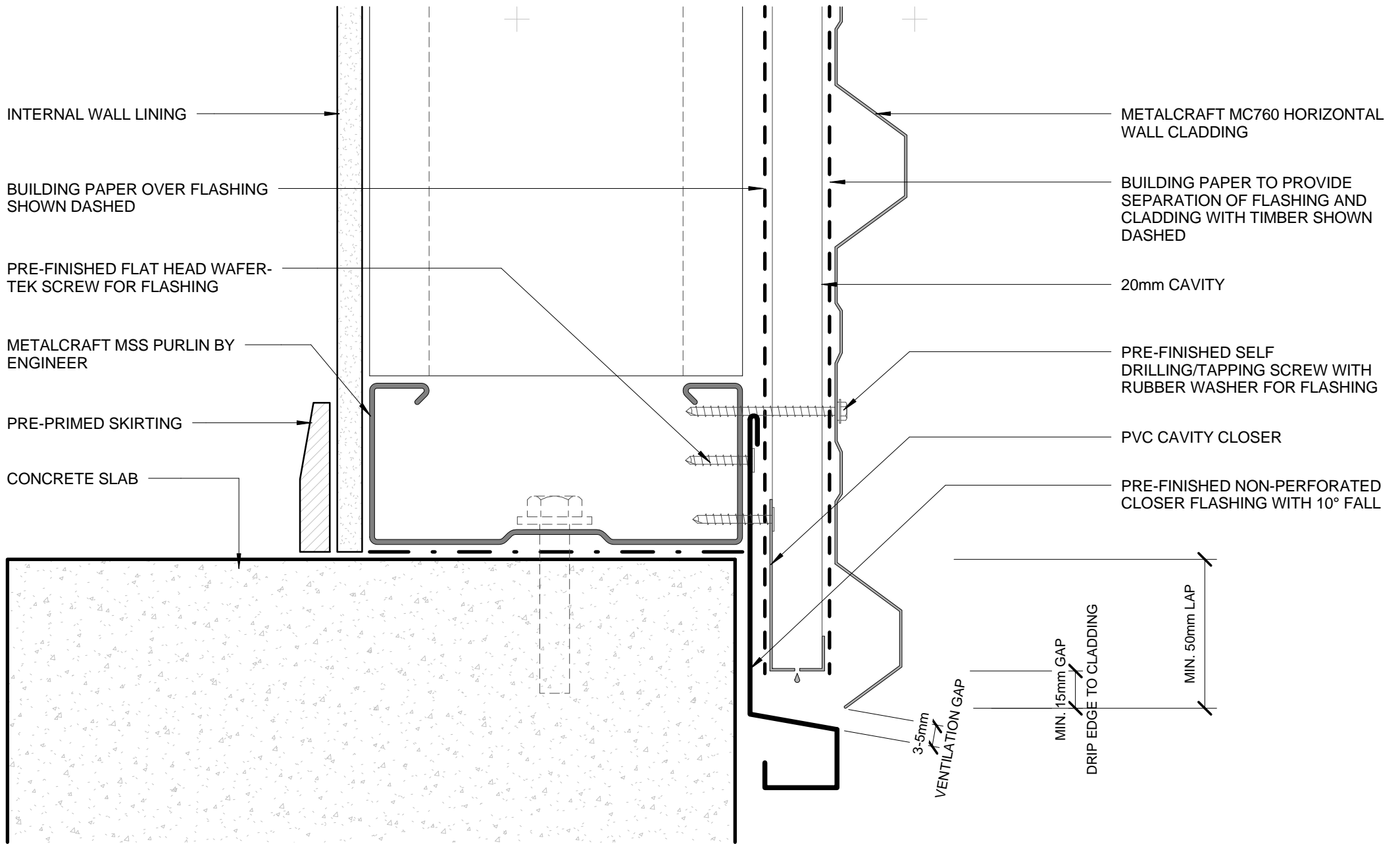
VERTICAL BUTT JOINT  
COMMERCIAL HORIZONTAL CLADDING

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**BOTTOM OF CLADDING (FLUSH)**  
**COMMERCIAL HORIZONTAL CLADDING**

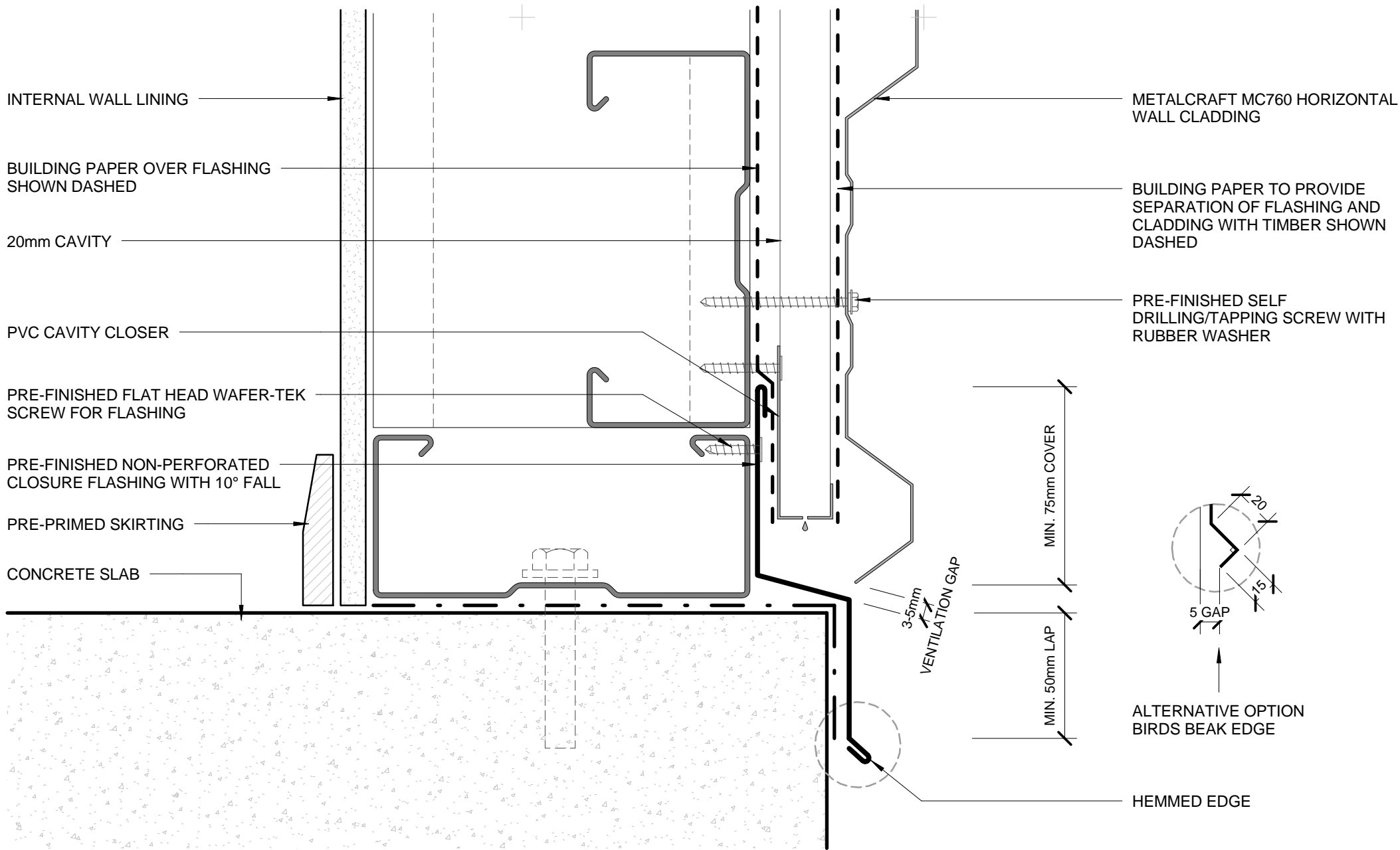
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Details of the supporting mechanisms are indicative only. Compliance of the supporting mechanisms is the responsibility of the designer. Construction detail can vary for wall cladding. The underlay is detailed as a single line for simplicity and is indicative only. Building paper type and method of installation should comply with underlay manufacturers recommendations and NZBC regulations.

**BOTTOM OF CLADDING (RECESSED)**  
COMMERCIAL HORIZONTAL CLADDING

MC760

Reference CHMC760

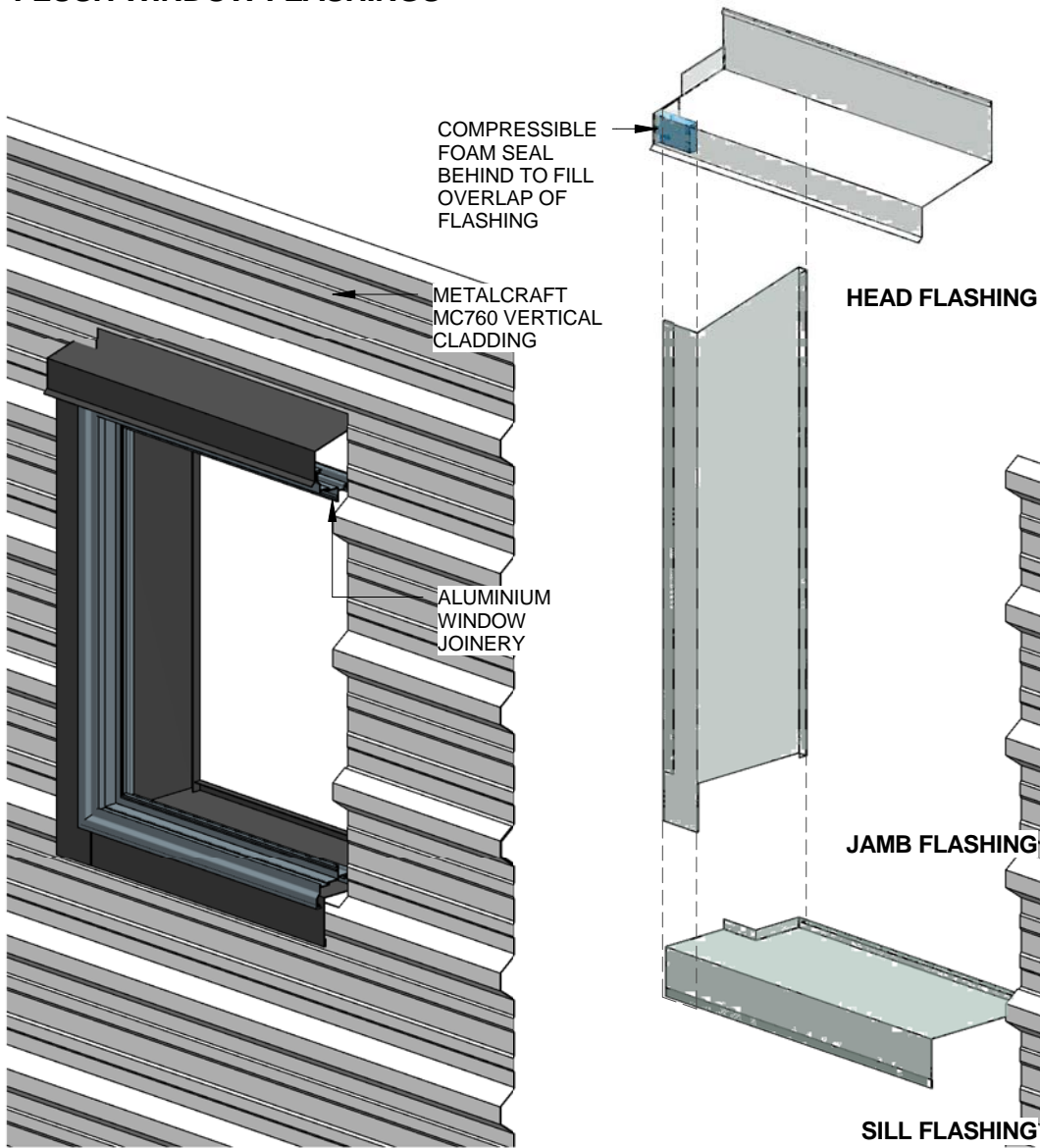
Date 2014

Scale 1 : 2

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## FLUSH WINDOW FLASHINGS



## RECESSED WINDOW FLASHINGS

